

Purchase Order Receipt Listing

Friday, July 27, 2012 12:51:21 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17474 Receipt Dates from 7/27/2012 to 7/27/2012 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO17474	1	VU-TWM001	TW Metals	M6061T6T0.3125W. f 058	7/25/2012	7/27/2012	300.0000	\$2.50	0.0000	0	\$750.00
USD	No			ALUM TUBE .3125 f x .058w 122541		300.0000	DESJ02		\$750.00	0.0000	0
	2			M6061T6T3.500W.3 f 75	7/25/2012	7/27/2012	24.0000	\$18.00	0.0000	0	\$432.00
	No			6061-T6 RD Tube f 3.50 X .375 W 122541		24.0000	DESJ02		\$432.00	0.0000	0
	3			M304TR0.875W.065 f	7/25/2012	7/27/2012	40.0000	\$3.75	0.0000	0	\$150.00
	No			304 round tube .875 f x .065w 122541		40.0000	DESJ02		\$150.00	0.0000	0
										Total Received Quantity:	364.0000
										Total Qty to Inspect (PO U/M):	0.0000
										Total Reject Quantity:	0.0000
										Total Receipt Value:	\$1,332.00
										Total Balance Due Quantity:	0.0000

Receiving Report

Date: 12/7/27

Batch No: M/22541

Supplier: TUMESOL

Dart P/O: 17474

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete DAS Yes No N/A
 QC6 Inspection 14 42/07/30 9-83 Yes No N/A
 Work Order Yes No N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date 12/7/27

Location

Received/Costing

Initial E



PACKING SLIP

ORDER NO.: 70482753 FROM: ATLA PAGE 1

CUST NUMBER: 1203820 NET WGT: 103.919 REQ. DATE: 07/25/12 CONFIRMED
 SOLD TO:
 DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY ON
 CANADA CN K6A 1K7
 SHIP TO:
 DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY ON
 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY DISTRICT: ATLANTA
 TERMS: NET 30 DAYS VIA: COMMON CARRIER
 F.O.B.: SHIPPING POINT FREIGHT: PREPAID
 CUST ORD NO.: PO17474 IT 2 RELEASE NO.:
 RECEIVING PHONE:

LINE ITEM DESCRIPTION WIDTH LENGTH

0001 45283 E6061-T6511 B241 3-1/2 OD X .375 WA 24 FT ML
 QTY: 24.000 FT WT: 103.919 PC: 1 SHP/ 24.000 FT

PART#: M6061T6T3.500W.375

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00
 PO: 49275707 HT: 50596035 PC: 1 SLB/CL: 50596035
 MLT: UNITED STATES MFG: UNITED STATES

12/7/21

----- PACK INFO -----
 AREA TYPE OF PKG PKGS GRS WEIGHT WIDTH LENGTH HGHT
 B-1 CARTON 1.000 115.000 4.0000 25.0000 4

1.000 115.000

UNLOAD TYPE: NONE SPECIFIED

BY: JQ
 RT 000-

DAS
 14
 0-89
 12/07/30

DATE SHIPPED

DATE FILLED

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
 OF THESE PRODUCTS ARE SET FORTH ON THE
 REVERSE SIDE FOR YOUR CAREFUL REVIEW.

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>				
Part No. _____											
NCR No. _____											
Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear			General								
Bending			Bend			Grain			Ovalized		Pressure/Forced
Centre Not Concentric to O/S			BOM/Route			Hardware			Over/Under tolerance		Temperature/Cure
Cracks			Broken/Damaged			Inspection Incomplete			Part Incorrect		Weld
Crushed/Crimped.			Burrs			Instructions Incomplete/Unclear			Part Lost/Missing		Wrong Stock Pulled
Cuffs			Contamination			Maintenance			Part Moved		
Heat Treat			Countersink			Mislabeled			Positioned Wrong		
Inspection Strip in Tube			Cut Too Short			Misread			Power Loss/Surge		
Ripples in Bend			Drill Holes			Offset			Other		
Torque Waves in Extrusion			Drawing			Out of Calibration					
Turning Sequence			Finish			Out of Sequence					
Wave/Twist in Tube			Folio			Outside Dimensions					



PACKING SLIP

ORDER NO.: 60477635 FROM: CRAN PAGE 1

CUST NUMBER: 1203820 NET WGT: 38.868 REQ. DATE: 07/25/12 CONFIRMED
 SOLD TO:
 DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY ON
 CANADA CN K6A 1K7 CN K6A 1K7

SALESPERSON: DONNA SMALLEY DISTRICT: CRANBURY
 TERMS: NET 30 DAYS VIA: COMMON CARRIER
 F.O.B.: SHIPPING POINT FREIGHT: PREPAID
 CUST ORD NO.: PO17474 LT 1/3 RELEASE NO.:
 RECEIVING PHONE:

LINE ITEM DESCRIPTION WIDTH LENGTH

0001 41723 D6061-T6 5/16 OD X .058 WA 12 FT ML
 QTY: 300.000 FT WT: 16.380 PC: 25 SHP: 300.000 FT

PART#: M6061T6T0.3125W.058

** 1 TEST REPORTS REQUIRED **
 ** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00
 PO: 49261460 HT: 546273 PC: 2 SLB/CL: 334821
 MLT: UNITED STATES MFG: UNITED STATES
 PO: 49271456 HT: 551538 PC: 23 SLB/CL: 336068
 MLT: UNITED STATES MFG: UNITED STATES

DAS
 14 12/07/30
 8-09

0002 36969 SMLS CD 304/L A269 7/8 X .065 WA 17/24 FT
 QTY: 40.000 FT WT: 22.488 PC: 2 SHP: 40.000 FT

PART#: M304TRO.875W.065
 ** 1 TEST REPORTS REQUIRED **
 ** 1 CERTS REQUIRED **

ECCN: 2B999.g Export License: NLR Expiration Date: 0/00/00
 PO: 49265634 HT: YX1106699 PC: 2 SLB/CL: 3-4
 MLT: CHINA MFG: CHINA

12/17/12

PACK INFO					
AREA	TYPE OF PKG	PKGS	GRS	WEIGHT	WIDTH
B	CARTON	1.000		49.000	12.6000
B	CARTON		1.000		20.6000
			2.000	49.000	

BY: SF

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
 OF THESE PRODUCTS ARE SET FORTH ON THE
 REVERSE SIDE FOR YOUR CAREFUL REVIEW.

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear				General							
				Bending <input type="checkbox"/>	Bend <input type="checkbox"/>	Grain <input type="checkbox"/>	Ovalized <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>			
				Centre Not Concentric to O/S <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Hardware <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>			
				Cracks <input type="checkbox"/>	Broken/Damaged <input type="checkbox"/>	Inspection Incomplete <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Weld <input type="checkbox"/>			
				Crushed/Crimped. <input type="checkbox"/>	Burrs <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>			
				Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Maintenance <input type="checkbox"/>	Part Moved <input type="checkbox"/>				
				Heat Treat <input type="checkbox"/>	Countersink <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>				
				Inspection Strip in Tube <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Misread <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Other <input type="checkbox"/>			
				Ripples in Bend <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Offset <input type="checkbox"/>					
				Torque Waves in Extrusion <input type="checkbox"/>	Drawing <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>					
				Turning Sequence <input type="checkbox"/>	Finish <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>					
				Wave/Twist in Tube <input type="checkbox"/>	Folio <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>					

NCR: Yes / No

DQA: Date:

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____			DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>							
Root Cause Doc/Data <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Operator <input type="checkbox"/> Material <input type="checkbox"/> Setup <input type="checkbox"/> Other <input type="checkbox"/> Process <input type="checkbox"/> Supplier <input type="checkbox"/> Training <input type="checkbox"/> Unapproved <input type="checkbox"/>		Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
FAULT CATEGORY												
Landing Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion Turning Sequence Wave/Twist in Tube			General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing Finish Folio		Grain Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Mislabeled Misread Offset Out of Calibration Out of Sequence Outside Dimensions			Ovalized Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge			Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled	



PACKING SLIP

ORDER NO.: 60477635 FROM: CRAN PAGE 3

CUST NUMBER: 1203820 NET WGT: 38.868 REQ. DATE: 07/25/12 CONFIRMED
 SOLD TO: DART AEROSPACE LTD
 DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY ON
 CANADA CN K6A 1K7 SHIP TO: 1270 ABERDEEN ST
 HAWKESBURY ON
 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY DISTRICT: CRANBURY
 TERMS: NET 30 DAYS 27 ENGLEHARD DRIVE
 F.O.B.: SHIPPING POINT MONROE TWP NJ 08831
 CUST ORD NO.: PO17474 IT 1/3
 VIA: COMMON CARRIER
 FREIGHT: PREPAID
 RELEASE NO.:
 RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk

Jane Clark

Date: 7/27/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
 OF THESE PRODUCTS ARE SET FORTH ON THE
 REVERSE SIDE FOR YOUR CAREFUL REVIEW.

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____			DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>										
Root Cause Doc/Data <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Operator <input type="checkbox"/> Material <input type="checkbox"/> Setup <input type="checkbox"/> Other <input type="checkbox"/> Process <input type="checkbox"/> Supplier <input type="checkbox"/> Training <input type="checkbox"/> Unapproved <input type="checkbox"/>		Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector			
FAULT CATEGORY															
Landing Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion Turning Sequence Wave/Twist in Tube				General Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/>				Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/>				Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/>		Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/>	

Control No: 145176



Precision Tube Company

A Mueller Industries Company

287 Wissahickon Avenue

North Wales, Pennsylvania 19454

Phone: (215) 899-5801 - Fax: (215) 899-0761

Quality Management System Registered to ISO 9001: 2008
CERTIFICATION AND TEST REPORTS

CUSTOMER PURCHASE ORDER NO.		CUST. ORD. NO.	PRECISION TUBE P/N
49261460 LINE 002		334821	24A031250580005
SOLD TO	TW METALS SUITE 204 760 CONSTITUTION DR. EXTON, PA 19341	SHIP TO	TW METALS - CAROL STREAM 235 TUBEWAY CAROL STREAM, IL 60188

QUANTITY ORD.	DESCRIPTION	QTY SHIPPED	DATE SHIPPED
3,408 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082P ASTM-B-210-04 AMS-WW-T-700/6B LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .3125 +.0030 -.0030 ID WALL .0580 +.0040 -.0040	3,552 FT	10/27/11



SAMPLE #	MECHANICAL PROPERTIES				
	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)
1	45,669	40,583	15		

EXPANSION TEST:
MERCURIOUS NITRATE TEST:
MICRO EXAMINATION:

Country of Melt: USA Country of Mfg: USA FAR BAA Complies Cannot Certify Compliance
DFARS BAA Complies Cannot Certify Compliance FAR TAA Complies Cannot Certify Compliance

FLATTENING TEST:
FLARE TEST:

NON-DESTRUCTIVE TESTS

EDDY CURRENT TEST: PASS
HYDROSTATIC PRESSURE TEST:
ULTRASONIC TEST:

CHEMICAL COMPOSITION										
ALLOY:	HEAT:	TRACEABILITY #:								
		546273								
Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other - Elements	Al	
MIN.	0.40	0.15	0.80	0.04				Each	Tot.	Rem.
MAX.	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	0.05	0.15

We hereby certify that the foregoing results are correct, that the material complies with the requirements of the above specifications and purchase order and that the test reports represent the actual attributes of the items furnished on this order. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employed a single boundary containment.

BY: Art Onality

10/27/11

DAS
14
9-89

12/07/30

C

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
			Rework Scrap Use-as-is Work Order Update	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	Engineering Quality Other			
Part No. _____										
NCR No. _____										
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data										
Equip/Tooling										
Operator										
Material										
Setup										
Other										
Process										
Supplier										
Training										
Unapproved										
FAULT CATEGORY										
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other						

Control No: 153257



Precision Tube Company

A Mueller Industries Company

287 Wissahickon Avenue

North Wales, Pennsylvania 19454

Phone: (215) 699-5801 - Fax: (215) 699-0761

Quality Management System Registered to ISO 9001: 2008 CERTIFICATION AND TEST REPORTS

49271456 LINE 001	338068	24A031250580005
SOLD TO TW METALS SUITE 204 760 CONSTITUTION DR. EXTON, PA 19341	SHIP TO TW METALS - CAROL STREAM 235 TUBEWAY CAROL STREAM, IL 60188	

3,000 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082P ASTM-B-210-04 AMS-WW-T-700/6B LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .3125 +.0030 -.0030 ID WALL .0580 +.0040 -.0040	3,300 FT	04/17/12
----------	---	----------	----------



SAMPLE #	TENSILE STRENGTH (PSI)	YIELD STRENGTH (PSI)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM)
1	44,893	39,240	20		

EXPANSION TEST:
MERCURIOUS NITRATE TEST:

FLATTENING TEST:
FLARE TEST:

MICRO EXAMINATION:

Country of Melt: USA Country of Mfg: USA FAR BAA Complies Cannot Certify Compliance
DFARS BAA Complies Cannot Certify Compliance FAR TAA Complies Cannot Certify Compliance

EDDY CURRENT TEST: PASS
HYDROSTATIC PRESSURE TEST:
ULTRASONIC TEST:

ALLOY: 6061	HEAT:	TRACEABILITY #:	551538										
MIN.	Si	Fe	Cu	Mn	Mg	Cr	Zn	Tl	Other - Elements	Al	Each	Tot.	Rem.
0.40		0.15		0.80	0.04								
MAX.	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	0.05	0.15			

We hereby certify that the foregoing results are correct, that the material complies with the requirements of the above specifications and purchase order and that the test reports represent the actual attributes of the items furnished on this order. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employed a single boundary containment.

BY: Art Onality

04/17/12

DAS
14
8-89
12/07/30

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
		Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>					
		Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>					
		Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>					
		Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>						
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Other		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	

PUFA™

PRODUCER OF PREMIUM STAINLESS STEEL SEAMLESS TUBES

REPORT

MILL TEST REPORT

MAY 22 2012

Purchaser.: TW METALS-Cranbury	Certificate No.: 12-3-129
Contract No.: TWM P.O.No.: M49265634	Date of Issue.: 2012.3.24
Commodity: Stainless Steel Seamless Tubes	Specifications: ASTM A213-11a/ASME SA213-08/ASTM A269-10 EAW
Process: Cold Drawn	Delivery Condition: OD Polished to 240 Grit

Steel Grade	Heat Number	Lot Number	Dimensions		Quantity	
					Pieces	Quantity (ft)
TP304/TP304L	YX1106-699	3-4	7/8" x 0.065" x 20"		30	600

Chemical Composition by Weight (%)

Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	18.00-20.00	8.00-12.00		
Ladle Analysis	0.023	0.66	0.031	0.002	0.30	18.45	8.07		
Product Analysis	0.021	0.63	0.033	0.007	0.29	18.17	8.73		

Mechanical Properties

Test Item	Elongation (% in 2")	Tensile Strength (MPa)		Yield Strength (MPa)	
		Rm	Rp / 0.2%	Rp / 0.2%	205
Requirements	≥35	≥515		≥205	
Test Results	63/64	620/630		250/260	

Test Item	Reduction of Area Z (%)	Hardness	Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I. Test
Requirements		HRB≤80		22%	≤0.09		
Test Results		75/77		Passed	Passed		OK

Test Item	Eddy Current Test	Air Underwater Pressure Test	Ultrasonic Test	Intergranular Corrosion Test	Macroscopic Inspection		
Requirements	ASTM E 426			ASTM A262 E	End Cut	Appearance	
Test Results	Passed			OK	OK	OK	

Additional Remarks:

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) Tubes tested per ASTM A1016-11a
- (3) In Compliance with U.S. Mil-P-24691/3
- (4) In Compliance with EN 10204-3.1
- (5) Materials is NACE MR0103-2007 compliant
- (6) Materials is NACE MR0175/ISO 15156-2003 compliant
- (7) In Compliance with RoHS Directive 2008/35/EC
- (8) No weld repair performed
- (9) Free from mercury contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) FAR BAA / DFARS BAA / FAR TAA: CANNOT CERTIFY COMPLIANCE
- (12) 100% P.M.I. Tested

We hereby certify that this report is true and correct.

By: Shanghai Pufa Stainless Steel Pipe Factory



Manager of Quality Control Department

Shanghai Pufa Stainless Steel Pipe Factory
No. 59, Shuangye Road, Wanggang, New Pudong District, Shanghai, China

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS																	
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>																
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>																
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>																
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																	
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector												
Doc/Data <input type="checkbox"/>																							
Equip/Tooling <input type="checkbox"/>																							
Operator <input type="checkbox"/>																							
Material <input type="checkbox"/>																							
Setup <input type="checkbox"/>																							
Other <input type="checkbox"/>																							
Process <input type="checkbox"/>																							
Supplier <input type="checkbox"/>																							
Training <input type="checkbox"/>																							
Unapproved <input type="checkbox"/>																							
FAULT CATEGORY																							
Landing Gear				General																			
<input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio								<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge				<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled			
																				<input type="checkbox"/> Other			



PACKING SLIP

ORDER NO.: 70482753 FROM: ATLA PAGE 2

CUST NUMBER: 1203820 NET WGT: 103.919 REQ. DATE: 07/25/12 CONFIRMED

SOLD TO: SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
CANADADART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
ONTARIO CANADA

CN K6A 1K7

CN K6A 1K7

SALESPERSON: DONNA SMALLEY DISTRICT: ATLANTA

TERMS: NET 30 DAYS 175 TUBEWAY

F.O.B.: SHIPPING POINT FOREST PARK

GA 30297

CUST ORD NO.: PO17474 IT 2

VIA: COMMON CARRIER

FREIGHT: PREPAID

RELEASE NO.:

RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 600-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material."

Authorized Test Report Clerk

Date: 7/27/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH ON THE
REVERSE SIDE FOR YOUR CAREFUL REVIEW.

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order:		DISPOSITION		AGAINST DEPARTMENT/PROCESS									
Part No. _____		Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>							
NCR No. _____		Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>							
		Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>							
		Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>								
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector				
Doc/Data													
Equip/Tooling													
Operator													
Material													
Setup													
Other													
Process													
Supplier													
Training													
Unapproved													
FAULT CATEGORY													
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions						<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other			

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
2425 STEVENS DRIVE
RICHLAND, WA 99352

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
M49275707-1		45283		ESRT 3.500 OD X .375 WA		
KAISER ORDER NUMBER	LINE ITEM:	SHIP DATE		KAISER LOT NUMBER:	ALLOY:	TEMPER
314072	001	05/05/2012		50596 035	6061	T6511
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH
1454.000 LB	14.000 PCS	003860				24.000 FT
SHIP TO		SOLD TO:				
TW METALS INC 175 TUBEWAY FOREST PARK, GA 30298 USA		TW METALS INC THE ARBORETUM 760 CONSTITUTION AVENUE EXTON, PA 19341 USA				

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	VTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
50596 035	0001	001	43.7	40.1	17.0	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0
F70288	.61	.28	.23	.04	.97	.08	.04	.02	.00	.00	.00	.01	.02
F70193	.63	.33	.24	.05	.98	.09	.07	.02	.00	.00	.00	.01	.02

Applicable Requirements:

AMS-QQ-A-200/8, TYPE 1 ASTM-B241-10 ASME-SB241 1998 SECT II Also conforms to EN 10204
3.1 STENCIL WITH AMS-QQ-A-200/8

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Ron Walls,

Ron Walls

TEST REPORTS ACCEPTED BY
MAY 11 2012
<i>Instaorange</i>
TW METALS

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data										
Equip/Tooling										
Operator										
Material										
Setup										
Other										
Process										
Supplier										
Training										
Unapproved										
FAULT CATEGORY										
Landing Gear				General						
				<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain	<input type="checkbox"/> Ovalized	<input type="checkbox"/> Pressure/Forced		
				<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Temperature/Cure		
				<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Weld		
				<input type="checkbox"/> Crushed/Crimped.	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Wrong Stock Pulled		
				<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance	<input type="checkbox"/> Part Moved			
				<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Positioned Wrong			
				<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread	<input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Other		
				<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset				
				<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration				
				<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence				
				<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions				



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17474**

Purchase Order Date 7/18/12
PO Print Date 7/18/12

Page Number 1 of 2

Order From : VU-TWM001

TW METALS
PO BOX 933014
ALTANTA, GA 31193-3014
US

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	USD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
7/18/12
e-mail

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.3125W.058	ALUM TUBE .3125 x .058w	7/25/12	✓ 300.00	Yours ppd	\$2.5000	\$750.00

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER WW-T-700/6 OR AMS 4080
OR AMS 4082 OR QQ-A-200/8 OR QQ-A-
225/8

2	M6061T6T3.500W.375	6061-T6 RD Tube 3.50 X .375 W	7/25/12	✓ 24.00	Yours ppd	\$18.0000	\$432.00
---	--------------------	----------------------------------	---------	---------	-----------	-----------	----------

Yes f

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER WW-T-700/6 OR AMS 4080
OR AMS 4082 OR QQ-A-200/8 OR QQ-A-
225/8

3	M304TR0.875W.065	304 round tube .875 x .065w	7/25/12	✓ 40.00	Yours ppd	\$3.7500	\$150.00
---	------------------	--------------------------------	---------	---------	-----------	----------	----------

Yes f

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

Change Date: 7/18/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17474**

Purchase Order Date 7/18/12
PO Print Date 7/18/12

Page Number 2 of 2

Order From : VU-TWM001

TW METALS
PO BOX 933014
ALTANTA, GA 31193-3014
US

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	USD
	FOB	Destination-Collect

Special Inst. MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER A213 OR ASME SA213 OR ASTM
A269

PO Total: **\$1,332.00**

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 7/18/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

Chantal Lavoie

From: Smalley, Donna <donna.smalley@twmetals.com>
Sent: July 17, 2012 3:06 PM
To: Chantal Lavoie
Subject: RE: QUOTE

Offer
E6061-T6511
24 FT STOCK IN ATLANTA
\$18.00 FT

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Tuesday, July 17, 2012 1:59 PM
To: Smalley, Donna
Subject: RE: QUOTE

Thanks Donna,
Could you also please quote material.
6061-t6 round tubing 3.5" x .375" wall x 20 ft
Thanks
Chantal

From: Smalley, Donna [<mailto:donna.smalley@twmetals.com>]
Sent: July 17, 2012 1:14 PM
To: Chantal Lavoie
Subject: RE: QUOTE

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Tuesday, July 17, 2012 12:35 PM
To: Smalley, Donna
Subject: QUOTE

Hi Donna,
Please advise price & delivery on material.

6061-t6 round tubing .3125" x .058" wall x 300ft stock in NJ \$2.50 ft
304 or 316 round tubing .875" x .065" wall x 48 ft stock in NJ \$3.75 ft 304 smls and offering 40 ft total

Thanks
Chantal

Chantal Lavoie

From: Smalley, Donna <donna.smalley@twmetals.com>
Sent: July 17, 2012 1:14 PM
To: Chantal Lavoie
Subject: RE: QUOTE

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]

Sent: Tuesday, July 17, 2012 12:35 PM

To: Smalley, Donna

Subject: QUOTE

Hi Donna,
Please advise price & delivery on material.

6061-t6 round tubing .3125" x .058" wall x 300ft stock in NJ \$2.50 ft
304 or 316 round tubing .875" x .065" wall x 48 ft stock in NJ \$3.75 ft 304 smls and offering 40 ft total

Thanks
Chantal

M6061T6B0.750X02.000	0.2471579	0	18.119	20
M6061T6B0.750X03.000	6.976184379	0	39.284	20
M6061T6B0.750X06.000	1.84	0	28	6
M6061T6B0.750X08.000	6.484210526	0	25	8
M6061T6B00750X00.125	38.93048316	0	114.503	80
M6061T6B1.000X02.000	13.86784211	0	70.058	40
M6061T6B1.000X04.000	69.20645158	0	91.71845	12 24
M6061T6B1.000X06.000	0.6343152	0	32.164	6
M6061T6B1.250X01.250	4.681684211	0	7.4734	12 12
M6061T6B1.500X01.250	5.871936642	0	19.317	12
M6061T6B1.500X01.500	0.415420895	0	32.37	12
M6061T6B1.500X02.000	2.719842153	0	12.34068	12 12
M6061T6B1.500X02.500	8.056526484	0	56.3967	20
M6061T6B1.500X04.000	0.324210526	0	17.5	10
M6061T6B2.000X01.250	18.38460565	0	46.46806358	20
M6061T6B2.000X02.250	9.825052342	0	20.124	12 12
M6061T6B2.000X03.500	5.256384126	0	15.8111	12
M6061T6B2.000X04.500	4.74E-03	0	15.122632	6
M6061T6B2.000X08.000	1.836578947	0	10.335	3
M6061T6B2.500X01.500	2.017578884	0	33.29	12
M6061T6B2.500X03.500	3.062421032	0	11.07	8
M6061T6B30000X01.500	5.267911211	0	30.671	20
M6061T6H0.250	0.884210526	0	12	1
M6061T6H1.000	1.444684368	0	19.133	12
M6061T6H1.625	1.225052789	0	14.9	6
M6061T6R0.375	2.156842316	0	18.77	12
M6061T6R1.000	20.77570524	0	60.823	24 24
M6061T6R1.250	7.092893579	0	24.66	12
M6061T6R1.500	0.034	0	3.477	2
M6061T6R3.500	8.982106211	0	8.84	8 12
M6061T6S.032	36.48144211	0	194.86	40 40
M6061T6S.080	15.90073668	0	304.624316	128 128
M6061T6T0.3125W.058	144.8365711	0	166.391	100 300
M6061T6T0.375W.035	24.36872627	0	146.0082	100
M6061T6T0.375W.049	28.41894737	0	210.6	20
M6061T6T0.375W.058	238.7029931	0	334.531	100
M6061T6T0.500W.035	21.09	0	230.34	100
M6061T6T0.500W.058	231.3571053	0	854.655	80
M6061T6T0.625W.065	11.63784042	0	80.901	30
M6061T6T0.750W.058	9.722947263	0	140.95	40
M6061T6T0.750W.125	7.031578863	0	50.7	10
M6061T6T0.875W.058	6.226631053	0	25.334	12
M6061T6T1.000W.188	16.59062838	0	119.473628	40 48
M6061T6T1.000W.065	64.40640166	0	34.7044369	40 48
M6061T6T3.500W.375	3.738947416	0	12.4231	12 12
M6061T6T5.000W.125	7.373683956	0	23.62631554	6
M6061T6TS0.750W.062	33.15850762	0	359.5789	100

~~Loc 1165.125 10/6~~

~~M304S 112A X 250~~

~~M304TS-500X500~~

~~40000~~

M304R.250	0.641737367	0	13.497	12
<u>M304R0.375</u>	26.02968207	0	57.092	40 24
M304R0.4375	11.62	0	24	0
<u>M304R1.000</u>	8.810740632	0	23.097	12 12
M304R0.750	30.02336284	0	34.617	24
M304S18GA	89.39963115	0	377.814947	128
M304S26GA	8.43016017	0	84.65	32
M304S3GA	6.32E-03	0	0	0
M304TR0.500W.035	38.67817073	0	299.2031723	80
<u>M304TR0.750W.049</u>	302.2554991	0	686.955794	160 200
<u>M304TR0.750W.120</u>	19.23526261	0	51.27736827	24 24
M304TR0.875W.065	41.10042142	0	47	18 48
M304TR1.000W.065	10.45263179	0	73.55	12
<u>M304TR1.250W.125</u>	25.69073685	0	37.66	12 24
<u>M304TS0.750W.065</u>	1293.089868	0	1293.116937	200 1000
M316TR1.00W.120	15.87131592	0	86.5	24
M39029/63-368	120	0	185	5
M39029/64-369	40	0	90	10
M39029/92-534	12	-72	122	0
M4130NR0.750	1.436841821	0	6.52	6
M4130NS.049	0.744842079	0	3.8	20
M4130NT0.373W.049	1.7064	0	10.9904	6
M4130NT0.500W.049	13.56315792	0	34.42	10
M4130NT0.750W.035	52.988	0	273.62	24
M4130NT0.750W.049	45.39770535	0	54.9336	30
M4130NT0.750W.083	5.161052611	0	32.717	20
M4130NT1.000W.120	4.738421116	0	61.37	12
M4130NTS0.500W.035	83.01143158	0	189.6876	120
M4140N-B1.500X1.5000	4.0878947	0	1.09	6
M5052H32S.040	0.797999642	0	57.59	64
M5052H32S.050	0.4383156	0	226	32
M569EX0.50-18F	36	0	76	64
M6061T6B0.250X01.250	0.852631579	0	73.3	12
M6061T6B0.250X02.000	7.082263411	0	49.727	12
M6061T6B0.250X02.500	3.0703156	0	31.6	10
M6061T6B0.375X01.000	0.841504895	0	26.876	24
M6061T6B0.375X01.250	2.445737011	0	17.2672	12
M6061T6B0.375X02.000	1.228315916	0	10.854	6
<u>M6061T6B0.500X01.250</u>	5.525526	0	8.485	10 24
M6061T6B0.500X05.000	9.415031579	0	55.1634	36
<u>M6061T6B0.500X06.000</u>	12.70494721	0	21.15	24 24
M6061T6B0.500X24.000	0.31578947	0	2.5	0
M6061T6B0.625X01.500	0.341052442	0	10.8	4
M6061T6B0.625X02.500	0.945789684	0	8.656316	8
M6061T6B0.750X00.250	3.458420632	0	42.69	12
M6061T6B0.750X00.750	3.960420511	0	36.041	24
<u>M6061T6B0.750X01.500</u>	16.88739585	0	28.906368	24 24

M6061T6B0.750X02.000	0.2471579	0	18.119	20
M6061T6B0.750X03.000	6.976184379	0	39.284	20
M6061T6B0.750X06.000	1.84	0	28	6
M6061T6B0.750X08.000	6.484210526	0	25	8
M6061T6B00750X00.125	38.93048316	0	114.503	80
M6061T6B1.000X02.000	13.86784211	0	70.058	40
M6061T6B1.000X04.000	69.20645158	0	91.71845	12 24
M6061T6B1.000X06.000	0.6343152	0	32.164	6
M6061T6B1.250X01.250	4.681684211	0	7.4734	12 12
M6061T6B1.500X01.250	5.871936642	0	19.317	12
M6061T6B1.500X01.500	0.415420895	0	32.37	12
M6061T6B1.500X02.000	2.719842153	0	12.34068	12 12
M6061T6B1.500X02.500	8.056526484	0	56.3967	20
M6061T6B1.500X04.000	0.324210526	0	17.5	10
M6061T6B2.000X01.250	18.38460565	0	46.46806358	20
M6061T6B2.000X02.250	9.825052342	0	20.124	12 12
M6061T6B2.000X03.500	5.256384126	0	15.8111	12
M6061T6B2.000X04.500	4.74E-03	0	15.122632	6
M6061T6B2.000X08.000	1.836578947	0	10.335	3
M6061T6B2.500X01.500	2.017578884	0	33.29	12
M6061T6B2.500X03.500	3.062421032	0	11.07	8
M6061T6B30000X01.500	5.267911211	0	30.671	20
M6061T6H0.250	0.884210526	0	12	1
M6061T6H1.000	1.444684368	0	19.133	12
M6061T6H1.625	1.225052789	0	14.9	6
M6061T6R0.375	2.156842316	0	18.77	12
M6061T6R1.000	20.77570524	0	60.823	24 24
M6061T6R1.250	7.092893579	0	24.66	12
M6061T6R1.500	0.034	0	3.477	2
M6061T6R3.500	8.982106211	0	8.84	8 12
M6061T6S.032	36.48144211	0	194.86	40 40
M6061T6S.080	1.90073668	0	304.624316	128 90
M6061T6T0.3125W.058	144.8365711	0	166.391	100 300
M6061T6T0.375W.035	24.36872627	0	146.0082	100
M6061T6T0.375W.049	28.41894737	0	210.6	20
M6061T6T0.375W.058	238.7029931	0	334.531	100
M6061T6T0.500W.035	21.09	0	230.34	100
M6061T6T0.500W.058	231.3571053	0	854.655	80
M6061T6T0.625W.065	11.63784042	0	80.901	30
M6061T6T0.750W.058	9.722947263	0	140.95	40
M6061T6T0.750W.125	7.031578863	0	50.7	10
M6061T6T0.875W.058	6.226631053	0	25.334	12
M6061T6T1.000W.188	16.59062838	0	119.473628	40 48
M6061T6T1.000W.065	64.40640166	0	34.7044369	40 45
M6061T6T3.500W.375	3.738947416	0	12.4231	12 12
M6061T6T5.000W.125	7.373683956	0	23.62631554	6
M6061T6TS0.750W.062	33.15850762	0	359.5789	100

6061T6S.125W.058



265 RUTHERFORD ROAD SOUTH
BRAMPTON, ONTARIO L6W 1V9

ORIG. NPME	DEST. AX	QST N	PICTN T	BILLER EDI
---------------	-------------	----------	------------	---------------

(877) 451-2509

453497FRJ23JUL12-2049

SHIPPER BOL NO.

PRO NUMBER

60477635-12478

78241369

PICKUP UNIT

DATE

NPME

20-Jul-2012

DELIVERY RECEIPT

1 of 1

1

TUE-24-JUL

CONSIGNEE

DART AEROSPACE HAWKESBURY 612142
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7



SHIPPER

T W METALS INC
27 ENGLEHARD DR
MONROE TWP NJ 08831

ALEXANDRIA

INBOUND TRAILER SP4017	DOOR YD	PORT 427	BYD.SCAC	BEYOND PRO	ADV.SCAC NPME	ADVANCE PRO 24887730	PRINT RECORD ORIG
---------------------------	------------	-------------	----------	------------	------------------	-------------------------	----------------------

PIECES	H/M	DESCRIPTION	WEIGHT(LBS)	CHARGES
2		ALUMINUM TUBING ROUND CTN ALUMINUM TUBING ROUND EXPORT PAPERS ATTACHED TO FRT BILL PACKING SLIP IS ATTACHED	49	

DELIVERY INSTRUCTIONS

CBSA CLEARED

13284622238163 | K&N (KUEHNE&NAG | 23-Jul-2012 18:41 Hrs [427]

PO: P017474 IT 1/3

APPT. DATE	APPT. TIME(S)	NO.	CPC CONTROL NO.	OUT	RETURN	CPC CLSD
THIRD PARTY			IN			
		FIRM _____	OUT	DRIVER _____	MM / DD / YY	
		PRINT NAME _____			DATE DEL'D _____	
		SIGNATURE _____				REV.050112DNY

Bill of Lading (Facsimile)**THIS MEMORANDUM**

Is an acknowledgment that a Bill of Lading has been issued and is not the Original Bill of Lading, nor a copy or duplicate, covering the property named herein, and is intended solely for filing or record.

60477635-12478

139 NEW PENN MOTOR EXPRESS

Shipper's No.

Carrier's No.

CARRIER:

RECEIVED, subject individually determined rates or contracts that have been agreed upon in writing between the carrier and shipper, applicable, otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper, on request.

At: MONROE TWP, NJ

07/20/2012 From TW METALS

The property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any portion of said route to destination, and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or rail-water shipment, or (2) in the applicable motor carrier classification or tariff, if this is a truck or carrier shipment.

Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

SHIPPED TO 000
C/O DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKSLEY ON
ONTARIO CANADA CN K6A 1K7

REMITT FREIGHT INVOICE TO

TW METALS
C/O MIQ LOGISTICS
P.O. BOX 11250
OVERLAND PARK, KS 66207

FREIGHT TERMS
PREPAID
CARRIER
NPME VEHICLE IDENT

RECV. PHONE#

NUMBER AND DESCRIPTION OF ARTICLES

S/O 60477635 CUST PO PO17474 IT 1/3
ALUMINUM TUBING ROUND CLASS 85
STAINLESS STEEL TUBING RD CLASS 50
PACK INFO

RELEASE

AREA	TYPE OF PKG	PKGS	WEIGHT	WIDTH	LENGTH
B	CARTON	1	49		12.6000
B	CARTON	1			20.6000
		2	49		

Subject to Section 7 of Conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement:

The carrier may decline to make delivery of this shipment without payment of freight and all other lawful charges.

By **TW METALS**
(Signature of Consignor.)

*If the shipment moves between two ports by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight.

NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property.

The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding

Per _____
(Signature of Consignor.)

If charges are to be prepaid, write or stamp here: "TO BE PREPAID."

Received \$ _____
to apply in-prepayment of the charges
on the property described hereon.

Per _____
(Signature of Agent.)

(The signature here acknowledges only the amount prepaid)

Charges
Advanced: \$ _____

BY: SF
Customer #: 1203820

TW METALS, Shipper

Current post office address of shipper:

MEMORANDUM

Agent
Per _____



ABF FREIGHT SYSTEM, INC.

(ABFS)

CONSIGNEE COPY XXXX CANADA, LTD.
www.abf.com

DUNS 00-690-2977



SHIPPER'S NO. TERMINAL 613-244-3593

PICK UP DATE 04/27/12 CODE 503 + 120910 CRN SEE BELOW

ROUTING

02/24/12 14:08

PAGE 1 OF 2
FREIGHT BILL NO.

1

ATL-DWA

0

CONSIGNEE

1

544230-0001
DART AEROSPACE LTD

0

1

1220 ABERDEEN ST

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

Through our Quality Process, ABF employees are trying to eliminate cargo loss and damage. We pride ourselves in the fact that less than one percent of our shipments are involved in claims. Should your shipment be involved in a shortage or damage, you have a right to file a claim with our company. The following information will expedite the processing of your claim.

SHORTAGES:

Note on the Delivery Receipt exactly which item is short and have the shortage verified by the driver.

VISIBLE DAMAGE:

Note on the Delivery Receipt exactly what is damaged and the extent of damage. Be as specific as possible. Have the driver verify the damage.

You should repair or reasonably discount damaged items. You should not abandon damaged items to the carrier unless there is no alternative.

CONCEALED DAMAGE:

Report to ABF's delivering terminal immediately any damages discovered after delivery. We will either waive inspection or send an inspector to examine the goods.

Hold the packaging and shipping container for the inspection. After inspection is made, you should make every effort to minimize the loss by repairing or discounting the item. If the damage is not repaired or discounted and you file a claim, do not dispose of the salvage unless you are advised to do so by ABF.

TIME LIMIT:

Claims for damage must be filed within nine months from the date of delivery. Claims for shortages must be filed within nine months, plus a reasonable transit time for the shortage to clear. NOTE: Shipments originating in Canada have shorter time limits.

CLAIM FORMS:

We do not require that you use ABF's form; your invoice is sufficient. However, we will supply forms if you need them.

DOCUMENTS NEEDED:

Your claim must include the invoice covering the value of goods while in transit, ABF's freight bill, and, when applicable, the Repair Invoice and Inspection Report.

WHERE TO FILE:

We prefer you send claims to ABF's delivering terminal or originating terminal. However, you may send claims directly to the ABF Customer Service Department, P.O. Box 10048, Fort Smith, AR 72917-0048.

QUESTIONS:

Call your ABF terminal at the number shown on the top front.

Through our Quality Process, ABF employees are trying to eliminate cargo loss and damage. We pride ourselves in the fact that less than one percent of our shipments are involved in claims. Should your shipment be involved in a shortage or damage, you have a right to file a claim with our company. The following information will expedite the processing of your claim.

SHORTAGES:

Note on the Delivery Receipt exactly which item is short and have the shortage verified by the driver.

VISIBLE DAMAGE:

Note on the Delivery Receipt exactly what is damaged and the extent of damage. Be as specific as possible. Have the driver verify the damage.

You should repair or reasonably discount damaged items. You should not abandon damaged items to the carrier unless there is no alternative.

CONCEALED DAMAGE:

Report to ABF's delivering terminal immediately any damages discovered after delivery. We will either waive inspection or send an inspector to examine the goods.

Hold the packaging and shipping container for the inspection. After inspection is made, you should make every effort to minimize the loss by repairing or discounting the item. If the damage is not repaired or discounted and you file a claim, do not dispose of the salvage unless you are advised to do so by ABF.

TIME LIMIT:

Claims for damage must be filed within nine months from the date of delivery. Claims for shortages must be filed within nine months, plus a reasonable transit time for the shortage to clear. NOTE: Shipments originating in Canada have shorter time limits.

CLAIM FORMS:

We do not require that you use ABF's form; your invoice is sufficient. However, we will supply forms if you need them.

DOCUMENTS NEEDED:

Your claim must include the invoice covering the value of goods while in transit, ABF's freight bill, and, when applicable, the Repair Invoice and Inspection Report.

WHERE TO FILE:

We prefer you send claims to ABF's delivering terminal or originating terminal. However, you may send claims directly to the ABF Customer Service Department, P.O. Box 10048, Fort Smith, AR 72917-0048.

QUESTIONS:

Call your ABF terminal at the number shown on the top front.